

DEKA

SIPS



PRODUCT DATA

THIS IS DEKA

SIPS



TOP: BAMBOO SMOKED STAIN
BASE: RAL 9005 BLACK



TOP: BAMBOO SMOKED STAIN
BASE: RAL 3009 RED

ABOUT

SIPS Bistro table, offered in circular (Ø 600mm) or square (600x600mm) configurations, provides adaptability for various settings. This robust design, featuring responsibly sourced top finishes, is suited to a home, office or hospitality environment. Engineered for easy assembly and disassembly, SIPS is a versatile and sustainable solution for any space.

Custom sizes available upon request.

LAUNCH YEAR

2023

DESIGNER

DEKA

MANUFACTURED

Made here

CATEGORY

Table

ENVIRONMENT

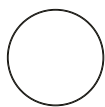
Indoor use

PACKAGING

3 boxes

SIPS

DATA



BISTRO

PRODUCT CODE: SIP001

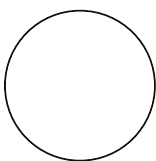
DIAMETER: 600 mm / 23,6"
HEIGHT: 720 mm / 28,1"
WEIGHT: 17.39 kg



BISTRO

PRODUCT CODE: SIP002

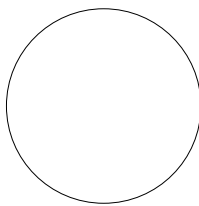
WIDTH: 600 mm / 23,6"
DEPTH: 600 mm / 23,6"
HEIGHT: 720 mm / 28,1"
WEIGHT: 18.73 kg



DINING

PRODUCT CODE: SIP003

DIAMETER: 1000 mm / 39,4"
HEIGHT: 720 mm / 28,1"
WEIGHT:



DINING

PRODUCT CODE: SIP004

WIDTH: 1200 mm / 47,2"
HEIGHT: 720 mm / 28,1"
WEIGHT:

In these examples, weights have been calculated for a Richlite, Black Diamond 18mm tabletop

MATERIALS

BASE: Powder coated steel
TOP: Bamboo/ Smile Plastics/ Richlite
FEET: Felt pads for soft and hard flooring

ASSEMBLY

This piece comes with three components: top, stem and base. Assembly instructions are available upon request

FOR FINISH OPTIONS SEE PAGE 5

SIPS

FINISHES

BASE FINISHES



Powder coat
Black
RAL 9005



Powder coat
Off black
RAL 7021



Powder coat
Oxide
RAL 3009

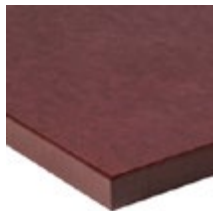


Powder coat
Olive
RAL 6003

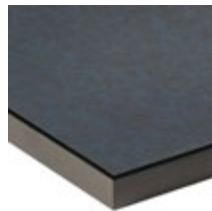
MATERIAL DATA

100% Steel is coated with an eco-friendly powder coating characterised by reduced VOC emissions, minimal waste, and a solvent-free application.

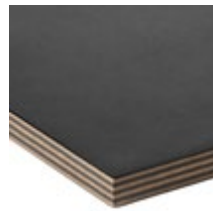
TOP FINISHES



Richlite
Redstone
12mm



Richlite
Blue Canyon
12mm

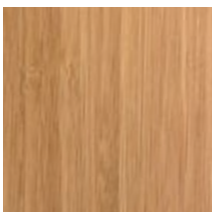


Richlite
Little Tahoma
13mm

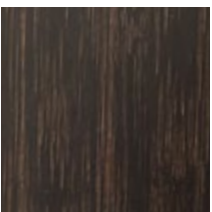


Black
Diamond
18mm

Richlite, renowned for strength and sustainability, is crafted using fsc certified, sustainably harvested paper layers and set using a thermosetting resin.



Bamboo
Caramel stain
19mm

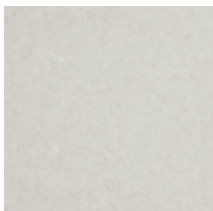


Bamboo
Smoked stain
19mm

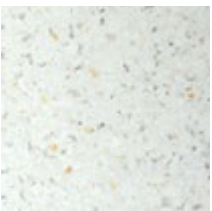


Bamboo
Black stain
19mm

Made from the rapidly renewable giant bamboo species "Moso", renowned for its CO2 absorbing and O2 producing capacity.



Smile Plastics
Grey Mist
20mm



Smile Plastics
Heron
20mm



Smile Plastics
Charcoal
20mm

Crafted from pre + post consumer waste, smile plastics transforms discarded materials into beautiful and functional solutions that support the circular economy.

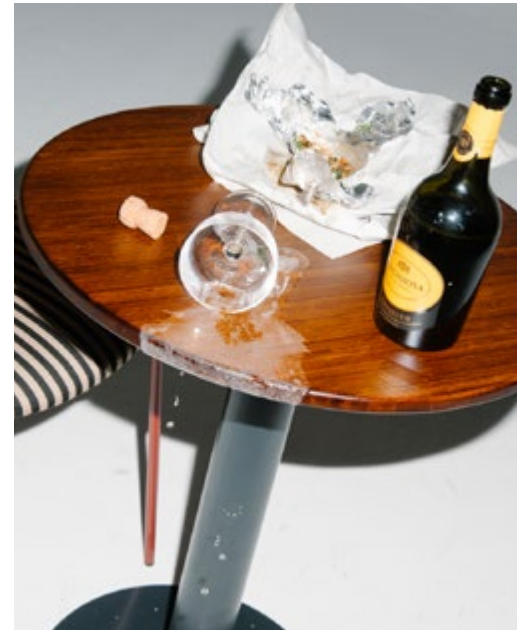
SIPS

CARE + MAINTENANCE

It's vital to always follow the specific product and material instructions, and when cleaning opt for mild cleaning agent. For colour preservation, try to shield products from direct sunlight whenever possible. It's important to keep products at a safe distance from heat sources and protect surfaces from the effects of heat, humidity, and strongly coloured items.

Items designed for indoor use should not be exposed to outdoor conditions. For products made from natural materials, expect unique colour and surface variations. To ensure the longevity of your products, periodically tighten assembly screws if joints become loose.

Our product longevity is important, please contact customercare@deka-design.com if you have any queries.



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BASE: RAL 9005 BLACK

WARRANTY

Just as our products are built to endure, we stand behind their longevity and your satisfaction. Our 10-year warranty for tables encompasses structural components and manufacturing faults, ensuring your peace of mind.

SPARE PARTS

Our products come with standard feet and/or glides included. We offer additional felt and plastic glides for separate purchase.

For any enquiries or to order spare parts, please contact customercare@deka-design.com

MADE TO ORDER

All products are made to order, unless stated otherwise, and will be shipped within 6-10 weeks from the order date.

SIPS

SUSTAINABILITY



MATERIAL CONTENT

STEEL -	11.26 KG (67.55%)
RICHLITE -	5.37 KG (32.21%)
POWDER COAT -	0.03 KG (0.18%)
STAINLESS STEEL -	0.01 KG (0.06%)
FELT -	0.001 KG (0.01%)

In this example weights and % have been calculated from SIP001 with a 13mm Little Tahoma, Richlite top, other examples are available upon request.

RECYCLED CONTENT

40.53%

RECYCLABLE CONTENT

67.61%

RENEWABLE CONTENT

0.00%

TOTAL KG

16.67 kg

LCA GWP

93.14 kgCO²eq

LCA

This LCA provides transparent information about the environmental performance of a worst-case specification of SIPS throughout its life cycle (A1-C4). Prepared in line with the ISO:14040 guidance standard and can be used to communicate environmental information to stakeholders such as consumers, architects, and policymakers in accordance with our EMS.

We do not prepare or commission EPDs, this allows us to rapidly update the information contained within our LCAs enabling us to provide project-specific calculations if required to our clients, or to quickly capture our ongoing resource reductions.

LIFECYCLE ASSESSMENT & SCOPE

We calculate our Global Warming Potential (GWP kgCO²e) LCA as A1-C4 (excluding B1-B5 use), Cradle-to-Grave including the emissions from our Take-Back scheme.

ALLOCATION

Allocation was carried out in accordance with the PCR (EPD International, 2017).

DEKA offers a [FRV](#) scheme for our products at End of Life, the impact of this scheme is allocated to the C4 stage.

SIPS

SUSTAINABILITY

FURNITURE FOR LIFE

Our design philosophy, firmly rooted in sustainability, embodies our moral obligation to our products post-sale. In our commitment to building a circular economy, we offer a legally binding buyback process for all DEKA products, known as FRV - the Future Return Value. This price is determined based on the period of time and condition of the item, making it super simple for you to engage in sustainable and responsible furniture.

MATERIALS

We prioritise responsible sourcing, including FSC-certified and 100% recycled sheet materials. Chosen for their durability, abundance and ease of maintenance to minimise use stage emissions (B1-B5). Materials have the biggest impact and we are committed to our continued research into material innovation to help build a more sustainable future.

PRODUCTION

Our production process is optimised for minimal waste, with CNC machines and nesting software maximising material efficiency. We proudly operate out of the UK.

COMMUNITY + SOCIETY

We support local charities by providing off-cuts for new projects, and fostering the next generation's learning opportunities by regularly welcoming partnerships with young designers to bring new ideas and projects to life.

END OF LIFE

We are on a journey to creating our own sheet materials from our off-cuts and waste, and explore multiple options for product end-of-life; such as repurposing, refinishing, donation and recycling. Our commitment to a circular economy aims to reuse, remanufacture, and repair products, significantly reducing CO² emissions by minimising the need for new material production.

PACKAGING + DISTRIBUTION

Our distribution hub is in a refurbished building, in a strategic location minimising our carbon footprint, as well as travel and transport emissions. Our transport partner offsets all emissions. We continuously strive to use packaging that is recycled and recyclable.



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